

Technical Specification

PQ55070HZB52

38-55V Input

80V **Transient Input**

7.3V Output

380W **Max Power** 2250V dc **Isolation**

Half-Brick **DC-DC Converter**

The PQ55070HZB52 PowerQor Zeta converter is an isolated, fixed switching frequency DC/DC converter that uses synchronous rectification and a patented topology to achieve extremely high efficiency and power density. This 7.3Vout module provides 2250Vdc isolation and can tolerate output current transients up to 85A. The Zeta series converters offer industry leading useable output power for any standard "halfbrick" module. RoHS Compliant (see last page).



- Input under-voltage lockout
- Output current limit
- Short circuit protection
- · Active back bias limit
- Output over-voltage protection
- Thermal shutdown

Mechanical Features

- Industry standard half brick pin-out configuration
- Standard Size Baseplated: 2.40" x 2.30" (60.6 x 63.1mm)
- Total height only 0.495" (12.6mm)
- Baseplated Weight: 4.3oz (123g) typical
- Flanged pins designed to permit surface mount soldering (avoid wave solder) using FPiP technique

Power Qo



PQ55070HZB52 Model

Operational Features

- High efficiency, 93% at full rated load current
- Delivers up to 52A of output power with minimal derating
- Operating input voltage range: 38-55V
- Fixed frequency switching provides predictable EMI
- On-board input and output filtering

Control Features

- On/Off control referenced to input side
- Output voltage trim range of -50%, +10%

Safety Features

- CAN/CSA C22.2 No. 60950-1
- UL 60950-1
- EN 60950-1

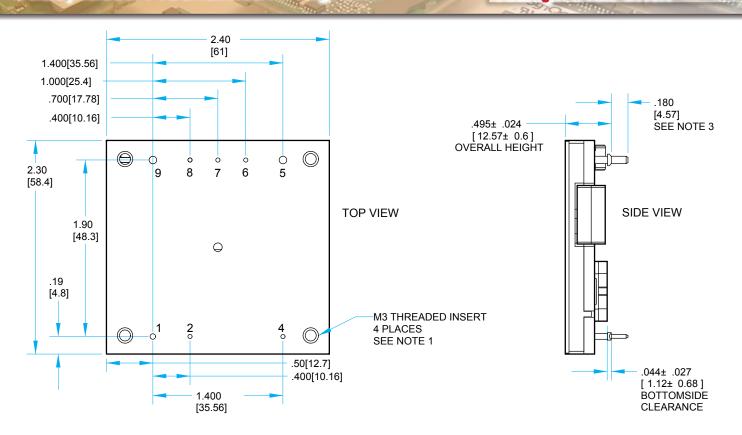
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Baseplated Mechanical Diagram

Input: 38-55V Output: 7.3V **Current: 52A** Package: Half-Brick



NOTES

- M3 screws used to bolt unit's baseplate to other surfaces (such as a heatsink) must not exceed $0.100^{\prime\prime}$ (2.54 mm) depth below the surface of the baseplate.
- 2) 3)
- Applied torque per screw should not exceed 6in-lb. (0.7 Nm). Baseplate flatness tolerance is 0.004" (.10mm) TIR for surface. Pins 1, 2, 4, and 6-8 are 0.040" (1.02mm) diameter, with 0.080" (2.03mm) diameter standoff shoulders.
- Pins 5 and 9 are 0.080" (2.03 mm) diameter with 0.125" (3.18 mm) diameter standoff shoulders. 5)
- Other pin extension lengths available. Recommended pin length is 6) 0.03" (0.76mm) greater than the PCB thickness.
- 7) All Pins: Material - Copper Alloy, Finish - Matte Tin over Nickel plate
- 8) Undimensioned components are shown for visual reference only.
- All dimensions in inches[mm] Tolerances: x.xx +/-0.02 in. (x.x +/-0.5mm) x.xxx +/-0.010 in. (x.xx +/-0.25mm) Baseplated Weight: 4.3oz (123g) typical 9)
- Workmanship: Meets or exceeds IPC-A-610C Class II
- UL/TUV standards require a clearance greater than 0.04" (1.02mm) between input and output for Basic insulation. This issue should be considered if any copper traces are on the top side of the user's board. Note that the ferrite cores are considered part of the input/ primary circuit

PIN DESIGNATIONS

FIN DESIGNATIONS						
Pin	Name	Function				
1	Vin(+)	Positive input voltage				
2	ON/OFF	TTL input to turn converter on and off, referenced to Vin(-), with internal pull up.				
4	Vin(-)	Negative input voltage				
5	Vout(-)	Negative output voltage				
6	Sense (-)	Negative remote sense (see note 1)				
7	Trim	Output voltage trim (see note 2)				
8	Sense (+)	Positive remote sense (see note 3)				
9	Vout(+)	Positive output voltage				

Notes:

- 1) SENSE(–) should be connected to Vout(–) either remotely or at the converter.
- 2) Leave TRIM pin open for nominal output voltage.
- SENSE(+) should be connected to Vout(+) either remotely or at the converter.

Product # PQ55070HZB52



PQ55070HZB52 Electrical Characteristics

Ta = 25 °C, airflow rate = 300 LFM, Vin = 48V dc unless otherwise noted; full operating temperature range is -40 °C to +100 °C baseplate temperature with appropriate power derating. Specifications subject to change without notice.

Parameter	Min.	Тур.	Max.	Units	Notes & Conditions
ABSOLUTE MAXIMUM RATINGS					
Input Voltage					
Non-Operating	-1		80	V	Continuous
Operating			60	V	Continuous
Operating Transient Protection			80	V	100ms transient
Isolation Voltage					
Input to Output			2250	Vdc	Input to output
Operating Temperature	-40		100	°C	
Storage Temperature	-55		125	°C	
Voltage at ON/OFF input pin	-2		18	V	
INPUT CHARACTERISTICS					
Operating Input Voltage Range	38	48	55	V	
Input Under-Voltage Lockout					
Turn-On Voltage Threshold	34.0	35.5	37.0	V	
Turn-Off Voltage Threshold	32.5	34	35.5	V	
Lockout Voltage Hysteresis		1.5		V	
Maximum Input Current			19	А	In Current Limit, Vin min, nominal Vout
No-Load Input Current		210		mA	
Disabled Input Current		50		mA	
Input Reflected Ripple Current		5		mA	RMS thru 4.7µH inductor
Input Terminal Ripple Current		225		mA	RMS
Recommended Input Fuse			30	Α	Fast acting external fuse recommended
Input Over-Voltage Shutdown		90		V	3
Recommended External Input Capacitance		330		μF	Typical ESR 0.1-0.2Ω; Figure 13
Input Filter Component Values (L\C)		0.5\11.0		μΗ\μF	Internal values
OUTPUT CHARACTERISTICS				1 4	
Output Voltage Set Point	7.230	7.300	7.360	V	
Output Voltage Regulation					
Over Line		±0.20\14		%\mV	See note 1
Over Load		±0.20\14		%\mV	See note 1
Over Temperature		60	90	mV	
Total Output Voltage Range	7,170		7,430	V	Over sample, line, load, temperature & life
Output Voltage Ripple and Noise					20MHz bandwidth; see Note 1
Peak-to-Peak		80		mV	Full load; 5mF Electrolytic capacitance
RMS		15		mV	Full load; 5mF Electrolytic capacitance
Operating Output Current Range			52	A	Subject to thermal derating
Output DC Current-Limit Inception	90	100	110	A	Output Voltage 10% Low
Output DC Current-Limit Shutdown Voltage		3.0		V	See note 3
Back-Drive Current Limit while Enabled		24		A	Negative current drawn from output
Back-Drive Current Limit while Disabled		3	5	mA	Negative current drawn from output
Maximum Output Capacitance Electrolytic			12	mF	Nominal Vout at full load (resistive load)
EFFICIENCY					The state of the load (10000170 load)
100% Load		93		%	
50% Load		93		%	

Note 1: For applications requiring reduced output voltage ripple and noise, consult SynQor applications support (e-mail: support@synqor.com)

Note 2: Unit can withstand output current transients below the current limit threshold for up to 10ms. Subject to thermal derating.

Note 3: If the output voltage falls below the Output DC Current Limit Shutdown Voltage for more than 50ms, then the unit will enter into hiccup mode, with a 500ms off-time.

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PQ55070HZB52 Electrical Characteristics (continued)

Ta = 25 °C, airflow rate = 300 LFM, Vin = 48V dc unless otherwise noted; full operating temperature range is -40 °C to +100 °C baseplate temperature with appropriate power derating. Specifications subject to change without notice.

DYNAMIC CHARACTERISTICS Subtraction Step Change in Output Current (IO.1A/μs) 775 mV 50% to 75% to 50% fout max, 470 μF load cap 55cp Change in Output Current (IO.1A/μs) 775 mV 50% to 75% to 50% fout max, 470 μF load cap 55cp Change in Output Current (IO.1A/μs) 775 mV 50% to 75% to 50% fout max, 470 μF load cap 55cp Change in Output Current (IO.1A/μs) 775 mV 50% to 75% to 50% fout max, 470 μF load cap 55cp Change in Output Current (IO.1A/μs) 775 mV 50% to 75% to 50% fout max, 470 μF load cap 55cp Change in Output Current (IO.1A/μs) 775 mV 50% to 75% to 50% fout max, 470 μF load cap 55cp Change in Output Current (IO.1A/μs) 775 mV 55cp Change in Output (IO.1A/μs) 775 mV 7	Parameter	Min.	Тур.	Max.	Units	Notes & Conditions
Step Change in Output Current (0.1A/µs) 775	DYNAMIC CHARACTERISTICS					
Step Change in Output Current (5A/μs) 775 mV	Output Voltage during Load Current Transient					
Settling time 3	Step Change in Output Current (0.1A/µs)		150		mV	50% to 75% to 50% Iout max, 470 μF load cap
Turn-On Transient 43	Step Change in Output Current (5A/µs)		775		mV	
Turn-On Time	Settling time		3		ms	To within 1% Vout nom
Start-Up Inhibit Time	Turn-On Transient					
First Startup Delay	Turn-On Time	43	47	51	ms	Full load, Vout=90% nom
Output Voltage Overshoot Signature	Start-Up Inhibit Time	180	200	250	ms	Figure E
Solation Voltage (dielectric strength) 2250 V See Absolute Maximum Ratings	First Startup Delay		2		ms	
Isolation Voltage (dielectric strength) 2250 V See Absolute Maximum Ratings Isolation Resistance 30 MΩ 1000 pF See Note 1	Output Voltage Overshoot		0		%	Max output capacitance and full load
Isolation Resistance 30 MΩ pF See Note 1	ISOLATION CHARACTERISTICS					
Isolation Capacitance (input to output) 1000 pF See Note 1	Isolation Voltage (dielectric strength)		2250		V	See Absolute Maximum Ratings
TEMPERATURE LIMITS FOR POWER DERATING CURVESSemiconductor Junction Temperature125°CPackage rated to 150°CBoard Temperature125°CUL rated max operating temp 130°CTransformer Temperature100°CSee Figure 3 for derating curveBaseplate Temperature100°CSee Figure 3 for derating curveFEATURE CHARACTERISTICSSwitching Frequency (Isolation Stage)500kHzSwitching Frequency (Regulation Stage)500kHzON/OFF Control (Option P)66On-State Voltage2.418VOF, State Voltage2.418VON/OFF Control (Option N)66On-State Voltage2.418VON/OFF Control (Either Option)Application notes; Figures APull-Up Voltage4.555.5VPull-Up Resistance10kΩOutput Voltage Trim Range-50+10%Output Over-Voltage Protection8.08.48.8%Over Full Temperature Range; % of nominial Vout Over-Temperature ShutdownOver-Temperature Shutdown Restart Hysteresis10°CAverage PCB Temperature; Auto RecoveryCalculated MTBF (Telcordia) TR-NWT-0003322.110° Hrs.Calculated MTBF (MIL-217) MIL-HDBK-217F1.910° Hrs.	Isolation Resistance		30		MΩ	
Semiconductor Junction Temperature 125 °C Package rated to 150°C Board Temperature 125 °C UL rated max operating temp 130°C Transformer Temperature 125 °C See Figure 3 for derating curve FEATURE CHARACTERISTICS Switching Frequency (Isolation Stage) 125 kHz Switching Frequency (Regulation Stage) 500 kHz ON/OFF Control (Option P) On-State Voltage 2.4 18 V Off-State Voltage -2 0.8 V ON/OFF Control (Option N) -2 0.8 V ON/OFF Control (Either Option) Application notes; Figures A Pull-Up Voltage 4.5 5 5.5 V Pull-Up Resistance 10 kΩ Output Voltage Trim Range -50 +10 % Figure B Output Voltage Protection 8.0 8.4 8.8 % Over Full Temperature; Auto Recovery Over-Temperature Shutdown 125 °C Average PCB Temperature; Auto Recovery Over-Temperature Shutdown Restart Hysteresis 10 °C </td <td>Isolation Capacitance (input to output)</td> <td></td> <td>1000</td> <td></td> <td>pF</td> <td>See Note 1</td>	Isolation Capacitance (input to output)		1000		pF	See Note 1
Board Temperature Transformer Temperature Baseplate Temperature Baseplate Temperature Baseplate Temperature Bowling Frequency (Isolation Stage) Switching Frequency (Regulation Stage) Switching Frequency (Regulation Stage) Switching Frequency (Regulation Stage) Solution Frequency	TEMPERATURE LIMITS FOR POWER DERATIF	NG CURVES				
Transformer Temperature Baseplate Temperature FEATURE CHARACTERISTICS Switching Frequency (Isolation Stage) Switching Frequency(Regulation Stage) ON/OFF Control (Option P) On-State Voltage Off-State Voltage ON/OFF Control (Either Option) Pull-Up Voltage Vol	Semiconductor Junction Temperature			125	°C	
Baseplate Temperature	Board Temperature			125	°C	UL rated max operating temp 130°C
Switching Frequency (Isolation Stage) 125	Transformer Temperature			125	°C	
Switching Frequency (Isolation Stage) Switching Frequency(Regulation Stage) ON/OFF Control (Option P) On-State Voltage Off-State Voltage ON/OFF Control (Option N) On-State Voltage ON/OFF Control (Option N) On-State Voltage Off-State Voltage ON/OFF Control (Option N) ON-State Voltage ON/OFF Control (Either Option) Pull-Up Voltage 4.5 5 5.5 V Pull-Up Resistance Output Voltage Trim Range Output Voltage Protection 8.0 8.4 8.8 % Over Full Temperature Range; % of nominial Vout Over-Temperature Shutdown Restart Hysteresis Decrease State Voltage Trim Range Over-Temperature Shutdown Restart Hysteresis Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F Average PCB Temperature Shutdown 10° Hrs. 10° Hrs.	Baseplate Temperature			100	°C	See Figure 3 for derating curve
Switching Frequency (Regulation Stage) ON/OFF Control (Option P) On-State Voltage Off-State Voltage ON/OFF Control (Option N) On-State Voltage ON/OFF Control (Option N) On-State Voltage ON/OFF Control (Option N) On-State Voltage ON/OFF Control (Either Option) Pull-Up Voltage Pull-Up Resistance Output Voltage Trim Range Output Voltage Protection Over-Temperature Shutdown Over-Temperature Shutdown Over-Temperature Shutdown Restart Hysteresis Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F Source Calculated MTBF (MIL-217) MIL-HDBK-217F	FEATURE CHARACTERISTICS					
ON/OFF Control (Option P) 2.4 18 V Off-State Voltage -2 0.8 V ON/OFF Control (Option N) -2 0.8 V On-State Voltage -2 0.8 V Off-State Voltage 2.4 18 V ON/OFF Control (Either Option) Application notes; Figures A Pull-Up Voltage 4.5 5 5.5 V Pull-Up Resistance 10 kΩ Figure B Output Voltage Trim Range -50 +10 % Figure B Output Over-Voltage Protection 8.0 8.4 8.8 % Over Full Temperature Range; % of nominial Vout Over-Temperature Shutdown 125 °C Average PCB Temperature; Auto Recovery Over-Temperature Shutdown Restart Hysteresis 10 °C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 2.1 106 Hrs. Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 106 Hrs.	Switching Frequency (Isolation Stage)		125		kHz	
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Off-State Voltage -2 0.8 V ON/OFF Control (Option N) 0.8 V On-State Voltage -2 0.8 V Off-State Voltage 2.4 18 V ON/OFF Control (Either Option) Application notes; Figures A Pull-Up Voltage 4.5 5 5.5 V Pull-Up Resistance 10 kΩ Output Voltage Trim Range -50 +10 % Figure B Output Over-Voltage Protection 8.0 8.4 8.8 % Over Full Temperature Range; % of nominial Vout Over-Temperature Shutdown 125 °C Average PCB Temperature; Auto Recovery Over-Temperature Shutdown Restart Hysteresis 10 °C RELIABILITY CHARACTERISTICS 2.1 10 ⁶ Hrs. Calculated MTBF (Telcordia) TR-NWT-000332 2.1 10 ⁶ Hrs. Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 10 ⁶ Hrs.	ON/OFF Control (Option P)					
ON/OFF Control (Option N) On-State Voltage Off-State Voltage Off-State Voltage ON/OFF Control (Either Option) Pull-Up Voltage Pull-Up Resistance Output Voltage Trim Range Output Voltage Protection Over-Temperature Shutdown Over-Temperature Shutdown Restart Hysteresis Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F OBB	On-State Voltage			18	V	
On-State Voltage Off-State Voltage ON/OFF Control (Either Option) Pull-Up Voltage Application notes; Figures A V Output Voltage Trim Range Output Voltage Protection Over-Temperature Shutdown Over-Temperature Shutdown Restart Hysteresis Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F ON/OFF Control (Either Option) Application notes; Figures A V Application notes; Figures A Figure B Over Figure B Over Figure B Over Figure B Over Full Temperature Range; % of nominial Vout Over-Temperature Shutdown CC Average PCB Temperature; Auto Recovery Over-Temperature Shutdown Restart Hysteresis 10 Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 ON/OFF Control Application notes; Figures A Application notes; Figures A Application notes; Figures A Application notes; Figures A 10 Application notes; Figures A	Off-State Voltage	-2		0.8	V	
Off-State Voltage ON/OFF Control (Either Option) Pull-Up Voltage 4.5 5 5.5 V Pull-Up Resistance Output Voltage Trim Range Output Over-Voltage Protection Over-Temperature Shutdown Over-Temperature Shutdown Restart Hysteresis Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F 18 V Application notes; Figures A V Application notes; Figures A Figure B Over Figure B Over Figure B Over Full Temperature Range; % of nominial Vout Over-Temperature Shutdown CC Average PCB Temperature; Auto Recovery Over-Temperature Shutdown Restart Hysteresis 10 °C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 10 ⁶ Hrs.	ON/OFF Control (Option N)					
ON/OFF Control (Either Option) Pull-Up Voltage 4.5 5 5.5 V Pull-Up Resistance 10 kΩ Output Voltage Trim Range -50 +10 % Figure B Output Over-Voltage Protection 0ver-Temperature Shutdown 0ver-Temperature Shutdown 0ver-Temperature Shutdown Restart Hysteresis 10 °C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F Application notes; Figures A V Figure B Over Full Temperature Range; % of nominial Vout °C Average PCB Temperature; Auto Recovery 10 °C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 10° Hrs.	On-State Voltage	-2		0.8	V	
Pull-Up Voltage 4.5 5 5.5 V Pull-Up Resistance 10 $k\Omega$ Output Voltage Trim Range -50 $+10$ $\%$ Figure B Output Over-Voltage Protection 8.0 8.4 8.8 $\%$ Over Full Temperature Range; $\%$ of nominial Vout Over-Temperature Shutdown 125 $^{\circ}$ C Average PCB Temperature; Auto Recovery Over-Temperature Shutdown Restart Hysteresis 10 $^{\circ}$ C $^{\circ}$ C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 2.1 $2.$	Off-State Voltage	2.4		18	V	
Pull-Up Resistance10kΩOutput Voltage Trim Range-50+10%Figure BOutput Over-Voltage Protection8.08.48.8%Over Full Temperature Range; % of nominial VoutOver-Temperature Shutdown125°CAverage PCB Temperature; Auto RecoveryOver-Temperature Shutdown Restart Hysteresis10°CRELIABILITY CHARACTERISTICSCalculated MTBF (Telcordia) TR-NWT-0003322.110° Hrs.Calculated MTBF (MIL-217) MIL-HDBK-217F1.910° Hrs.	ON/OFF Control (Either Option)					Application notes; Figures A
Output Voltage Trim Range -50 +10 % Figure B Output Over-Voltage Protection 8.0 8.4 8.8 % Over Full Temperature Range; % of nominial Vout Over-Temperature Shutdown Restart Hysteresis 10 °C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 2.1 106 Hrs. Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 106 Hrs.	Pull-Up Voltage	4.5	5	5.5	V	
Output Over-Voltage Protection 8.0 8.4 8.8 % Over Full Temperature Range; % of nominial Vout Over-Temperature Shutdown 125 °C Average PCB Temperature; Auto Recovery Over-Temperature Shutdown Restart Hysteresis 10 °C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 2.1 106 Hrs. Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 106 Hrs.	Pull-Up Resistance		10		kΩ	
Over-Temperature Shutdown Over-Temperature Shutdown Restart Hysteresis 10 °C RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 Average PCB Temperature; Auto Recovery °C Average PCB Temperature; Auto Recovery 10 °C 10 Hrs. 10 Hrs.	Output Voltage Trim Range	-50		+10	%	Figure B
Over-Temperature Shutdown Restart Hysteresis10°CRELIABILITY CHARACTERISTICSCalculated MTBF (Telcordia) TR-NWT-0003322.1106 Hrs.Calculated MTBF (MIL-217) MIL-HDBK-217F1.9106 Hrs.	Output Over-Voltage Protection	8.0	8.4	8.8	%	Over Full Temperature Range; % of nominial Vout
RELIABILITY CHARACTERISTICS Calculated MTBF (Telcordia) TR-NWT-000332 2.1 10 ⁶ Hrs. Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 10 ⁶ Hrs.	Over-Temperature Shutdown		125		_	Average PCB Temperature; Auto Recovery
Calculated MTBF (Telcordia) TR-NWT-000332 2.1 10 ⁶ Hrs. Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 10 ⁶ Hrs.	Over-Temperature Shutdown Restart Hysteresis		10		°C	
Calculated MTBF (MIL-217) MIL-HDBK-217F 1.9 10 ⁶ Hrs.	RELIABILITY CHARACTERISTICS					
	Calculated MTBF (Telcordia) TR-NWT-000332		2.1		106 Hrs.	
Field Demonstrated MTBF 10 ⁶ Hrs. See our website for details	Calculated MTBF (MIL-217) MIL-HDBK-217F		1.9		106 Hrs.	
	Field Demonstrated MTBF				10 ⁶ Hrs.	See our website for details

Note 1: Higher values of isolation capacitance can be added external to the module.

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Standards Compliance & Qualification Testing

 Parameter
 Notes & Conditions

 STANDARDS COMPLIANCE

 CAN/CSA C22.2 No. 60950-1

 UL 60950-1

 EN 60950-1

Note: An external input fuse must always be used to meet these safety requirements. Contact SynQor for official safety certificates on new releases or download from the SynQor website.

Parameter	# Units	Test Conditions
QUALIFICATION TESTING		
Life Test	32	95% rated Vin and load, units at derating point, 1000 hours
Vibration	5	10-55 Hz sweep, 0.060" total excursion, 1 min./sweep, 120 sweeps for 3 axis
Mechanical Shock	5	100 g minimum, 2 drops in x, y and z axis
Temperature Cycling	10	-40 °C to 100 °C, unit temp. ramp 15 °C/min., 500 cycles
Power/Thermal Cycling	5	Toperating = min to max, Vin = min to max, full load, 100 cycles
Design Marginality	5	Tmin-10 °C to Tmax+10 °C, 5 °C steps, Vin = min to max, 0-105% load
Humidity	5	85 °C, 95% RH, 1000 hours, continuous Vin applied except 5 min/day
Solderability	15 pins	MIL-STD-883, method 2003

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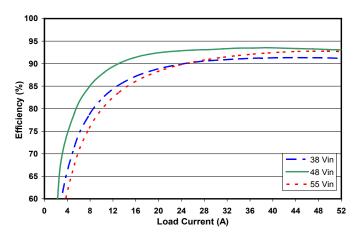


Figure 1: Efficiency at nominal output voltage vs. load current for minimum, nominal, and maximum input voltage at 25°C.

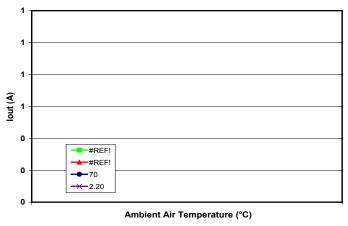


Figure 3: Maximum output power derating curves vs. ambient air temperature for airflow rates of 100 LFM through 400 LFM with air flowing from pin 4 to 1 (nominal input voltage).

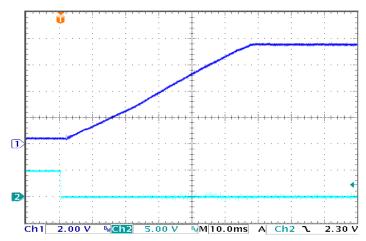


Figure 5: Turn-on transient at full load (resistive load) (10 ms/div). Input voltage pre-applied. Top Trace: Vout (2V/div). Bottom Trace: ON/OFF input (5V/div)

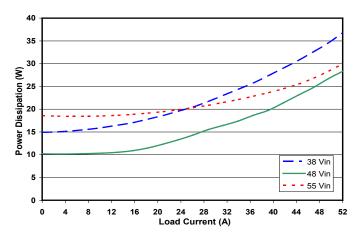


Figure 2: Power dissipation at nominal output voltage vs. load current for minimum, nominal, and maximum input voltage at 25°C.

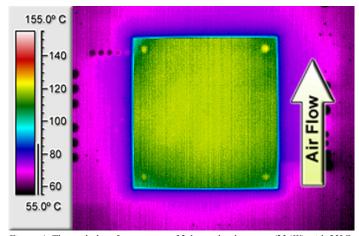


Figure 4: Thermal plot of converter at 32.1 amp load current (234W) with 55°C air flowing at the rate of 200 LFM. Air is flowing from pin 4 to pin 1 (nominal input voltage).

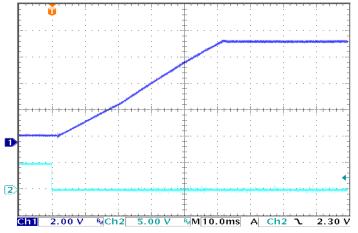


Figure 6: Turn-on transient at zero load (10 ms/div). Top Trace: Vout (2V/div). Bottom Trace: ON/OFF input (5V/div)



Input: 38-55V Output: 7.3V Current: 52A

Package: Half-Brick

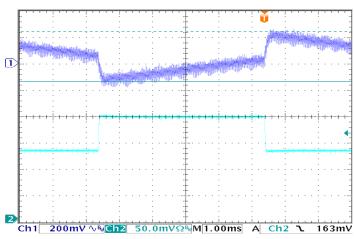


Figure 7: Output voltage response to step-change in load current (50%-75%-50% of Iout(max); $dI/dt = 0.1A/\mu s$). Load cap: $5000\mu F$, ceramic output capacitance. Top trace: Vout (200mV/div). Bottom trace: Iout (10A/div).

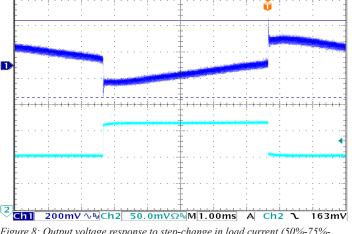


Figure 8: Output voltage response to step-change in load current (50%-75%-50% of Iout(max): dI/dt = 5A/µs). Load cap: 5000µF, electrolytic output capacitance. Top trace: Vout (200mV/div). Bottom trace: Iout (10A/div).

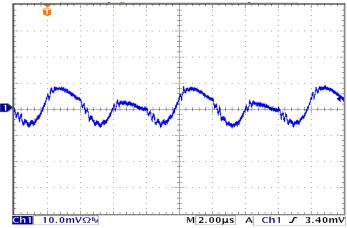


Figure 9:Input Terminal Ripple Current, ic, at full rated output current and 55V input voltage with $4.7\mu H$ source impedance and $330\mu F$ electrol capacitor (Ch1 500mA/div). (See Figure 13).

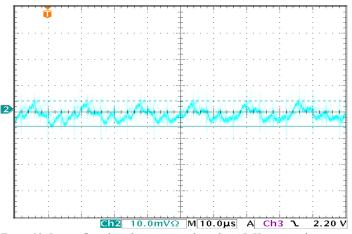


Figure 10: Input reflected ripple current, is, through a 4.7 μ H source inductor at 55V input voltage and rated load current (20mA/div). (See Figure 13).

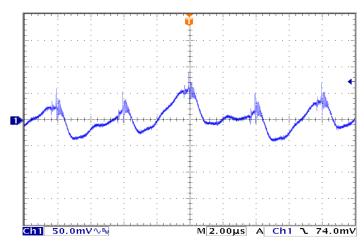


Figure 11: Output voltage ripple at nominal input voltage and rated load current (200mV/div). Load capacitance: two $1.0\mu F$ ceramic capacitors and $5000\mu F$ electrolytic capacitor. Bandwidth: 20MHz. (See Figure 13).

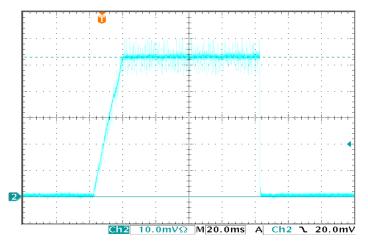


Figure 12: Load current (20A/div) as a function of time when the converter attempts to turn on into a 1 m Ω short circuit.



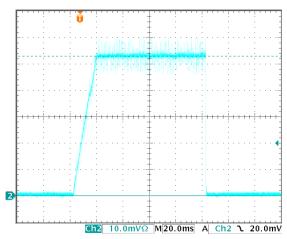


Figure 13: Test set-up diagram showing measurement points for Input Terminal Ripple Current (Figure 9), Input Reflected Ripple Current (Figure 10) and Output Voltage Ripple (Figure 11).

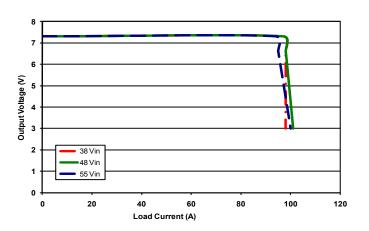


Figure 14: Load current (20A/div) as a function of time when the converter attempts to turn on into a 1 m Ω short circuit.



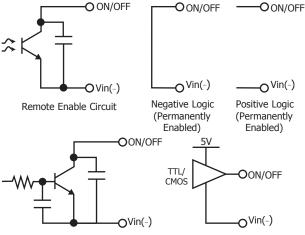
BASIC OPERATION AND FEATURES

This converter series uses a two-stage power conversion topology. The first stage keeps the output voltage constant over variations in line, load, and temperature. The second stage uses a transformer to provide the functions of input/output isolation and voltage stepdown to achieve the low output voltage required.

Both the first stage and the second stage switch at a fixed frequency for predictable EMI performance. Rectification of the transformer's output is accomplished with synchronous rectifiers. These devices, which are MOSFETs with a very low on-state resistance, dissipate significantly less energy than Schottky diodes, enabling the converter to achieve high efficiency.

Dissipation throughout the converter is so low that it does not require a heatsink or even a baseplate for operation in many applications; however, adding a heatsink provides improved thermal derating performance in extreme situations. To further withstand harsh environments and thermally demanding applications, certain models are available totally encased. See Ordering Information page for available thermal design options.

SynQor half-brick converters use the industry standard footprint and pin-out.



Open Collector Enable Circuit Direct Logic Drive Figure A: Various Circuits for Driving the ON/OFF Pin

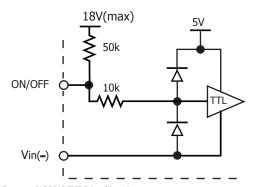


Figure B: Internal ON/OFF Pin Circuitry

CONTROL FEATURES

REMOTE ON/OFF (Pin 2): The ON/OFF input, Pin 2, permits the user to control when the converter is on or off. This input is referenced to the return terminal of the input bus, Vin(-).

In negative logic versions, the ON/OFF signal is active low (meaning that a low voltage turns the converter on). In positive logic versions, the ON/OFF input is active high (meaning that a high voltage turns the converter on). Figure A details possible circuits for driving the ON/OFF pin. Figure B is a detailed look of the internal ON/OFF circuitry. See Ordering Information page for available enable logics.

REMOTE SENSE Pins 8(+) and 6(-): The SENSE(+) and SENSE(-) inputs correct for voltage drops along the conductors that connect the converter's output pins to the load.

Pin 8 should be connected to Vout(+) and Pin 6 should be connected to Vout(-) at the point on the board where regulation is desired. If these connections are not made, the converter will deliver an output voltage that is slightly higher than its specified value.

Note: The Output Over-Voltage Protection circuit senses the voltage across the output (Pins 9 and 5) to determine when it should trigger, not the voltage across the converter's sense leads (Pins 8 and 6). Therefore, the resistive drop on the board should be small enough so that output OVP does not trigger, even during load transients.

OUTPUT VOLTAGE TRIM (Pin 7): The TRIM input permits the user to adjust the output voltage across the sense leads up or down according to the trim range specifications. SynQor uses industry standard trim equations.

To decrease the output voltage, the user should connect a resistor between Pin 7 (TRIM) and Pin 6 (SENSE(–) input). For a desired decrease of the nominal output voltage, the value of the resistor should be:

Rtrim-down =
$$\left(\frac{100\%}{\Delta\%} - 2\right) k\Omega$$

where

$$\Delta\% = \left[\frac{\text{Vnominal} - \text{Vdesired}}{\text{Vnominal}} \right] \times 100\%$$

To increase the output voltage, the user should connect a resistor between Pin 7 (TRIM) and Pin 8 (SENSE(+) input). For a desired increase of the nominal output voltage, the value of the resistor should be:

Rtrim-up =
$$\frac{\left(\frac{\text{Vnominal}}{1.225} - 2\right) \times \text{Vdesired} + \text{Vnominal}}{\text{Vdesired} - \text{Vnominal}} \text{ } k\Omega$$

The Trim Graph in Figure C shows the relationship between the trim resistor value and Rtrim-up and Rtrim-down, showing the total range the output voltage can be trimmed up or down.

Note: The TRIM feature does not affect the voltage at which the output over-voltage protection circuit is triggered. Trimming the output voltage too high may cause the over-voltage protection circuit to engage, particularly during transients.

It is not necessary for the user to add capacitance at the TRIM pin. The node is internally filtered to eliminate noise.

Total DC Variation of Vout: For the converter to meet its full specifications, the maximum variation of the DC value of Vout, due to both trimming and remote load voltage drops, should not be greater than that specified for the output voltage trim range.

Active Trimming: Active trimming of the output voltage is supported, but dynamic active trimming with feedback is discouraged due to the potential for limit-cycling. If such trimming is necessary, control loop bandwidth should be limited to <1 Hz. A deadband which is at least as large as the line/load regulation specification is also recommended, but not required.

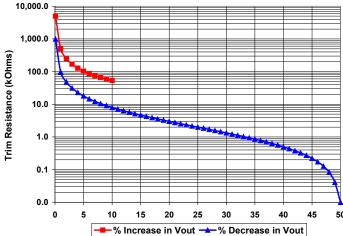


Figure C: Trim Graph

Protection Features

Input Under-Voltage Lockout (UVLO): The converter is designed to turn off when the input voltage is too low, helping to avoid an input system instability problem, which is described in more detail in the application note titled "Input System Instability" on the SynQor website. When the input is rising, it must exceed the typical "Turn-On Voltage Threshold"* before the converter will turn on. Once the converter is on, the input must fall below the typical "Turn-Off Voltage Threshold"* before the converter will turn off.

Output Current Limit (OCP): If the output current exceeds the "Output DC Current Limit Inception" value*, then a fast linear current limit controller will reduce the output voltage to maintain a constant output current. If as a result, the output voltage falls below the "Output DC Current Limit Shutdown Voltage"* for more than 50 ms, then the unit will enter into hiccup mode, with a 500 ms off-time. The unit will then automatically attempt to restart.

Back-Drive Current Limit: If there is negative output current of a magnitude larger than the "Back-Drive Current Limit while Enabled" specification*, then a fast back-drive limit controller will increase the output voltage to maintain a constant output current. If this results in the output voltage exceeding the "Output Over-Voltage Protection" threshold*, then the unit will shut down.

Output Over-Voltage Limit (OVP): If the voltage across the output pins exceeds the "Output Over-Voltage Protection" threshold*, the converter will immediately stop switching. This prevents damage to the load circuit due to 1) excessive series resistance in output current path from converter output pins to sense point, 2) a release of a short-circuit condition, or 3) a release of a current limit condition. Load capacitance determines exactly how high the output voltage will rise in response to these conditions. After 500 ms the converter will automatically restart for all but the S Feature Set option, which is latching and will not restart until input power is cycled or the ON/OFF input is toggled.

During an output over-voltage condition, the converter's LED will illuminate. For units with latching OVP (S Feature Set), once the over-voltage condition has been removed the LED will flash steadily until the input power or the ON/OFF input is toggled.

Over-Temperature Shutdown (OTP): A thermister on the converter senses the average temperature of the module. The thermal shutdown circuit is designed to turn the converter off when the temperature at the sensed location reaches the "Over-Temperature Shutdown" value*. It will allow the converter to turn on again when the temperature of the sensed location falls by the amount of the "Over-Temperature Shutdown Restart Hysteresis"*.

Startup Inhibit Period: The Startup Inhibit Period ensures that the converter will remain off for approximately 500 ms when it is shut down due to a fault. This generates a 2 Hz "hiccup mode," preventing the converter from overheating. There are multiple ways the converter can be shut down, initiating a Startup Inhibit Period:

- Output Over-Voltage Protection
- Current Limit
- Short Circuit Protection

* See Electrical Characteristics section.



APPLICATION CONSIDERATIONS

Input System Instability: This condition can occur because any DC-DC converter appears incrementally as a negative resistance load. A detailed application note titled "Input System Instability" is available on the SynQor website which provides an understanding of why this instability arises, and shows the preferred solution for correcting it.

Application Circuits: A typical circuit diagram, Figure D below details the input filtering and voltage trimming.

Input Filtering and External Input Capacitance: Figure E below shows the internal input filter components. This filter dramatically reduces input terminal ripple current, which otherwise could exceed the rating of an external electrolytic input capacitor. The recommended external input capacitance is specified in the Input Characteristics section of the Electrical Specifications. More detailed information is available in the application note titled "EMI Characteristics" on the SynQor website.

Output Filtering and External Output Capacitance: The internal output filter components are shown in Figure E below. This filter dramatically reduces output voltage ripple. Some minimum external output capacitance is required, as specified in the Output Characteristics area of the Electrical Characteristics section. No damage will occur without this capacitor connected, but peak output voltage ripple will be much higher.

Thermal Considerations: For baseplated and encased versions, the max operating baseplate temperature, TB, is 100°C. Refer to the Thermal Derating Curves in the Technical Figures section to see the available output current at baseplate temperatures below 100°C.

A power derating curve can be calculated for any heatsink that is attached to the base-plate of the converter. It is only necessary to determine the thermal resistance, RTHBA, of the chosen heatsink between the baseplate and the ambient air for a given airflow rate. This information is usually available from the heatsink vendor. The following formula can the be used to determine the maximum power the converter can dissipate for a given thermal condition if its base-plate is to be no higher than 100°C.

$$P_{diss}^{max} = \frac{100^{\circ}C - TA}{RTHBA}$$

This value of maximum power dissipation can then be used in conjunction with the data shown in the Power Dissipation Curves in the Technical Figures section to determine the maximum load current (and power) that the converter can deliver in the given thermal condition.

For convenience, Thermal Derating Curves are provided in the Technical Figures section.

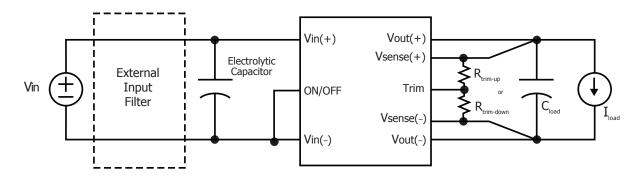


Figure D: Typical Application Circuit (negative logic unit, permanently enabled).

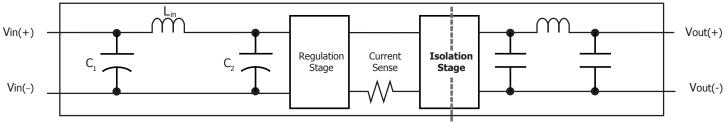


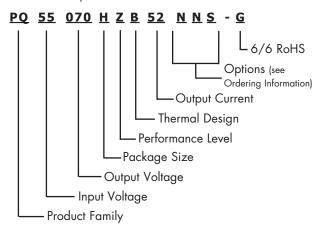
Figure E: Internal Input and Output Filter Diagram (component values listed in Electrical Characteristics section)



Technical Specification PQ55070HZB52

Part Numbering System

The part numbering system for SynQor's dc-dc converters follows the format shown in the example below.



The first 12 characters comprise the base part number and the last 3 characters indicate available options. The "-G" suffix indicates 6/6 RoHS compliance.

Application Notes

A variety of application notes and technical white papers can be downloaded in pdf format from our website.

RoHS Compliance: The EU led RoHS (Restriction of Hazardous Substances) Directive bans the use of Lead, Cadmium, Hexavalent Chromium, Mercury, Polybrominated Biphenyls (PBB), and Polybrominated Diphenyl Ether (PBDE) in Electrical and Electronic Equipment. This SynQor product is 6/6 RoHS compliant. For more information please refer to SynQor's RoHS addendum available at our RoHS Compliance / Lead Free Initiative web page or e-mail us at rohs@synqor.com.

Ordering Information

The tables below show the valid model numbers and ordering options for converters in this product family. When ordering SynQor converters, please ensure that you use the complete 15 character part number consisting of the 12 character base part number and the additional characters for options. Add "-G" to the model number for 6/6 RoHS compliance.

Model Number	Input Voltage	Output Voltage	Max Output Current
PQ55070HZB52NNS	38-55V	7.3V	52A

The following options must be included in place of the $w \times y z$ spaces in the model numbers listed above.

Options Description: w x y z							
Thermal Design	Enable Logic	Pin Style	Feature Set				
B - Threaded Baseplated	N - Negative	N - 0.145"	S - Standard				

Not all combinations make valid part numbers, please contact SynQor for availability. See the Product Summary web page for more options.

Contact SynQor for further information and to order:

Phone: 978-849-0600 **Toll Free:** 888-567-9596 **Fax:** 978-849-0602

E-mail: power@synqor.com **Web**: www.synqor.com **Address**: 155 Swanson Road

Boxborough, MA 01719

USA

PATENTS

SynQor holds numerous U.S. patents, one or more of which apply to most of its power conversion products. Any that apply to the product(s) listed in this document are identified by markings on the product(s) or on internal components of the product(s) in accordance with U.S. patent laws. SynQor's patents include the following:

6,545,890 6,894,468 6,896,526 6,927,987 7,050,309 7,085,146 7,119,524 7,765,687 7,787,261 8,149,597 8,644,027

WARRANTY

SynQor offers a three (3) year limited warranty. Complete warranty information is listed on our website or is available upon request from SynQor.